LAWS OF MECHANICAL NOTATION

By CHARLES BABBAGE

This paper was given away by Mr. Babbage during and after the Great Exhibition of 1851

Chapter I-On Lettering Drawings

ALL MACHINERY consists of—
Framing Parts, or Pieces

Fixed Moveable Moveable as axes, springs, &c.

Every Piece possesses one or more Working Points. These are divided into two classes, those by which the Piece acts on others, and those by which it receives action from them: these are called Driving and Driven Points. A Working Point may fulfil both these offices, as, for example, the same teeth which are driven by one wheel may in another part of their course drive other wheels.

The following alphabets of large letters are used in Drawings:—

Etruscan		Roman		Writing	
A	Α	A	\boldsymbol{A}	Ql	A
В	В	В	B	B	\mathscr{B}
C	C	C	C	' @	6

The following alphabets of small letters are used:—

It is most convenient, and generally sufficient, to use only the letters a, c, e, i, m, n, o, r, s, u, v, w, x, z of both these latter alphabets.

Rule 1.—Every separate portion of Frame-work must be indicated by a large upright letter.

Rule 2.—Every Working Point of Frame-work must be indicated by a small printed letter.

Rule 3.—Frame-work which is itself moveable must be represented by

a large upright letter, with the sign of motion in its proper place below it (see Signs of Motion), as

f G \ddot{H}

Rule 4.—In lettering Drawings, commence with the axes. These must be lettered with large inclined letters of either of the three alphabets. Whenever the wheels or arms of any two or more adjacent axes cross each other on the plan, avoid denoting those axes by letters of the same alphabet.

Rule 5.—In lettering Pieces, as wheels, arms, &c., belonging to any axis, whether they are fixed to it or moveable upon it, always use inclined capitals of the same alphabet as that of the letter representing the Axis.

Rule 6.—Beginning with the lowest Piece upon an Axis, assign to it any capital letter of the same alphabet. To the Piece next above, assign any other capital letter which occurs later in the same alphabet. Continue this process for each Piece.

Thus, although the succession of the letters of the same alphabet need not be continuous, yet their occurrence in alphabetic order will never be violated.

Rule 7.—In lettering Pieces upon axes perpendicular to the elevation, or to the end views, looking from the left side, the earliest letters of the alphabet must be placed on the Pieces most remote from the eye.

Rule 8.—No axis which has a Piece crossing any other Piece belonging to an adjacent axis, must have the same identity as that axis.

If there are many *Pieces* on the same axis, it may be necessary to commence with one of the earlier letters of the alphabet.

Rule 9.—In placing letters representing any Piece on which portions of other Pieces are projected, it is always desirable to select such a situation that no doubt can be entertained as to which of those Pieces the letter is intended to indicate. This can often be accomplished by placing the letter upon some portion of its own Piece which extends beyond the projected parts of the other Piece.

Rule 10.—When Pieces are very small, or when they are crossed by many other lines, it is convenient to place the letter representing them outside the Piece itself, and to connect it with the Piece it indicates by an arrow. This arrow should be a short fine line terminated by a head, abutting on, or perhaps projecting into, the Piece represented by the letter.

Rule 11.—When upon any Drawing, a letter having a dot beneath it occurs, it marks the existence of a Piece below.

Rule 12.—In case another Piece, exactly similar to one already represented and lettered, exists below it, it cannot be expressed by any visible line. It may, however, be indicated by placing its proper letter outside, and connecting that letter with a dotted arrow abutting on the upper Piece.

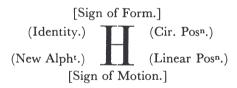
Rule 13.—The permanent connexion of two pieces of matter, or the permanent gearing of two wheels, is indicated by a short line crossing, at right angles, the point of contact. The sign | indicates, in a certain sense, fixed connexion. This sign will be found very useful for indicating the boundaries of various pieces of framing.



It is to be observed that letters of the simplest and least ornamented style ought to be preferred: such are more quickly apprehended by the eye, and more easily recalled by the memory.

Of the Indices of Letters

Rule 14.—Various indices and signs may be affixed to letters. Their position and use are indicated in the subjoined letter:—



- Rule 15.—The index on the left-hand upper corner is used to mark the identity of two or more parts of a *Piece* which are permanently united; each being denoted by a letter with the *same* index.
- Rule 16.—It is used also to connect any Piece itself with its various working points. Thus all the small letters which indicate the working points, must have the same index of identity as the letter expressing the Piece itself.
- Rule 17.—Every Working Point must be marked by the same small letter as the Working Point of the Piece upon which it acts.
- Rule 18.—The bearings in which axes work, as well as the working surface of the axes themselves, and also the working surfaces of slides, are Working Points, and must be lettered as such.

Of the Index of Linear Position

The successive order in which the various *Pieces* upon one axis succeed each other, is indicated by the alphabetic succession.

It may, however, in some cases be convenient to distinguish between the relative heights of the various arms or wheels which constitute one Piece.

This may be easily accomplished by means of the index of linear position.

Every Piece may be represented as a whole, by one letter, with its proper index of identity. If, however, it is necessary to distinguish the different arms or parts of which it is composed, so as to indicate their relative position above the plane of projection, this may be accomplished by means of the indices of linear position.

Rule 19.—If ${}^{3}P$ represent the whole of any Piece, ${}^{3}P_{1}$, ${}^{3}P_{2}$, ${}^{3}P_{3}$, ${}^{3}P_{4}$, &c., will represent in succession the several arms or parts of which ${}^{3}P$ is composed: ${}^{3}P_{1}$ indicating that which is most distant from the eye.

Of the Index of Circular Position

It may occasionally be desirable to indicate the order of succession in angular position of the various arms belonging to the same *Piece*, when projected on a plane. The index on the right-hand upper corner is applied to this purpose.

Rule 20. ⁶R representing any Piece,

 $^{6}R^{1}$ will represent any arm as the origin,

⁶R² the next arm in angular position in the direction "screw," that is, from left to right,

 ${}^6R^3$ the next, &c.

Thus,

$${}^{6}R^{1}_{1}, {}^{6}R^{2}_{2}, {}^{6}R^{3}_{3}, \dots {}^{6}R^{n}_{n}$$

would represent n arms placed spirally round an axis at various heights above it.

Of the Index of New Alphabet

In case the three alphabets given above are found insufficient, the index on the left lower side is reserved to mark new alphabets. In the most complicated drawing I have scarcely ever had occasion to use it. It might in some cases be desirable to have a fourth alphabet, differing in form from those already given.

The following lithographic Plate contains the signs of form and those of motion.

These signs of form have been the subject of much thought and discussion. A good test of their fitness arose under the following circumstances:—Three signs had been selected for the representation of various link motions, such as those of the parallel motions connected with the beam of a steam-engine.

Twelve of the motions of which links are susceptible are represented in the list; but, after a time, I observed that there were four other combinations which had not been represented, because they did not admit of motion.

On examining the combinations of these signs, it was found that, although not moveable, they represented real mechanical combinations.

The first twelve were formed according to the following laws:

lst. The circles at the ends of each line represent axes which are hollow if the axis is hollow, and are dark if the axis is solid.

2nd. If the axis is a *fixed* axis, then its circle has a vertical line passing through its centre.

It will be observed that links marked 23 are all moveable about their left-hand fixed centre, whilst those marked 25 are all moveable about their right-hand fixed centre.

Those links marked No. 24, which have no bar, are moveable centres like some of the rods of the parallel motion of a steamengine.

There are, however, four other possible combinations of these signs.



It therefore becomes an interesting inquiry to ascertain whether these represent any known mechanical contrivances.

On interpreting them literally, it appears that the first is a bar having a solid stud fixed at each end, whilst the last is a bar having two holes in it, by which it may be screwed to any other piece of matter. The other pair represent a bar having a stud at one end, and a hole for a screw or bolt at the other.

There are two other chapters necessary to complete this subject.

Chapter II.—On the Notation of Periods

The object of this is to give a minute account of the time at every motion and of every action throughout the cycle of the movement of the machine to be described.

Chapter III.—On the Trains

The special object of this chapter is, to give an account of the directions of the various courses through which the active forces of the machine are developed. But the times of every action can be combined with it, and, to a certain extent, the forms of every moving part.

Some further notice of the mechanical notation will be found in the Introduction to this work.

MR. BARBAGE will feel obliged by any criticism, or additions to these Rules of Drawing, and to the Mechanical Alphabet, and requests they may be addressed to him by post, at No. 1, Dorset Street, Manchester Square.

JULY, 1851.